# Waste Treatment Plant Project

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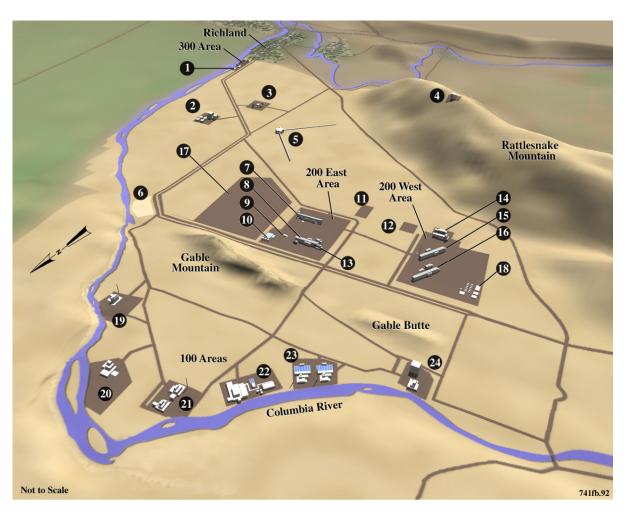








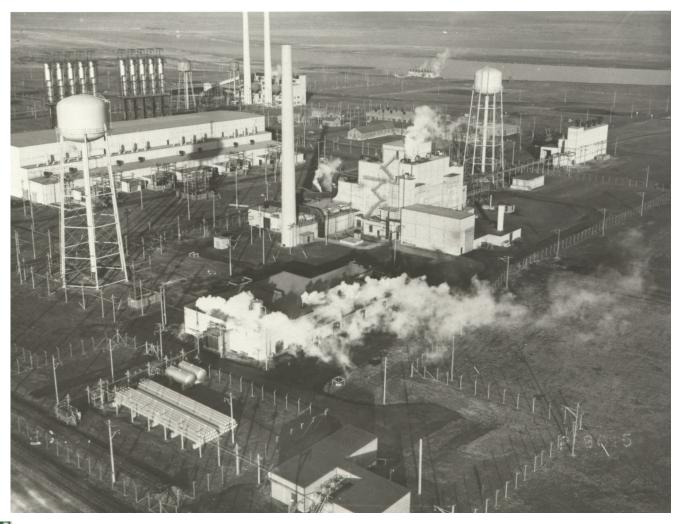
#### Hanford Cleanup Site



- 1. 300 Area Liquid Effluent Treatment Facility
- 2. Commercial Operating Nuclear Power Plant
- 3. Fast Flux Test Facility
- 4. Observatory
- 5. Laser Interferometer Gravitational Wave Observatory
- 6. Old Hanford Town Site
- 7. Plutonium Uranium Extraction Plant
- 8. B Plant
- 9. Prototype Engineered Barrier
- 10. 200 East Area Effluent Treatment Facility
- 11. U.S. Ecology Commercial Solid Waste Site
- 12. Environmental Restoration and Storage Facility
- 13. Waste Encapsulation and Storage Facility
- 14. REDOX
- 15. U Plant
- 16, T Plant
- 17. Waste Treatment Plant
- 18. Waste Receiving and Processing Facility
- 19. F Reactor
- 20. H Reactor
- 21. D and DR Reactors
- 22. N Reactor

- 23. KE and KW Reactors
- 24. B and C Reactors

## Hanford's B Reactor, as it stood in 1945

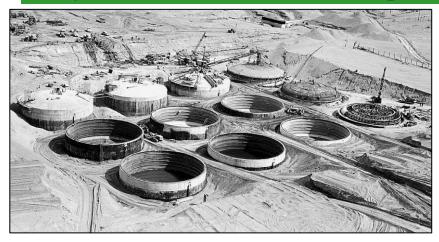




Environmental Management

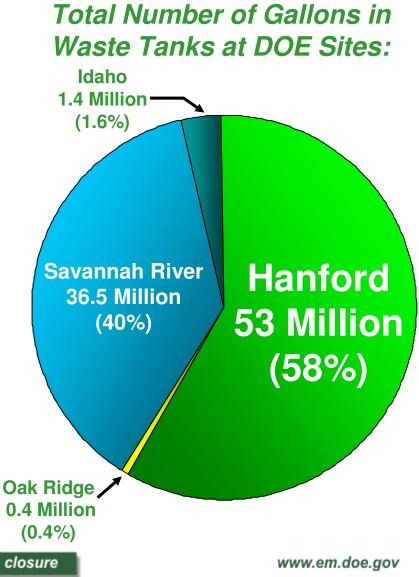
performance 💠 cleanup 💠 safety 💠

### Hanford Tank Waste Cleanup Challenge



#### **Hanford has:**

- 63% of DOE tanks; 80% of DOE single-shell tanks
- 58% of DOE total tank waste
- ~194 million curies of radioactivity in tanks (148 million already removed)
- □ ~190,000 tons of chemicals





#### E M Environmental Management

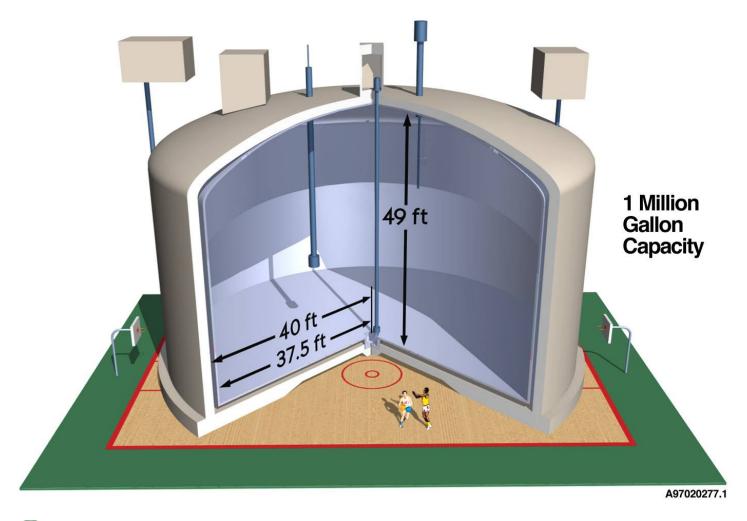
#### Double-Shell Tanks under construction





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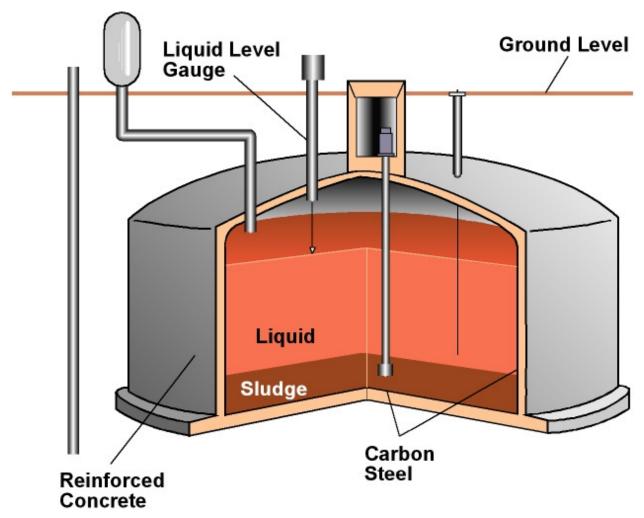
safety & performance & cleanup & closure





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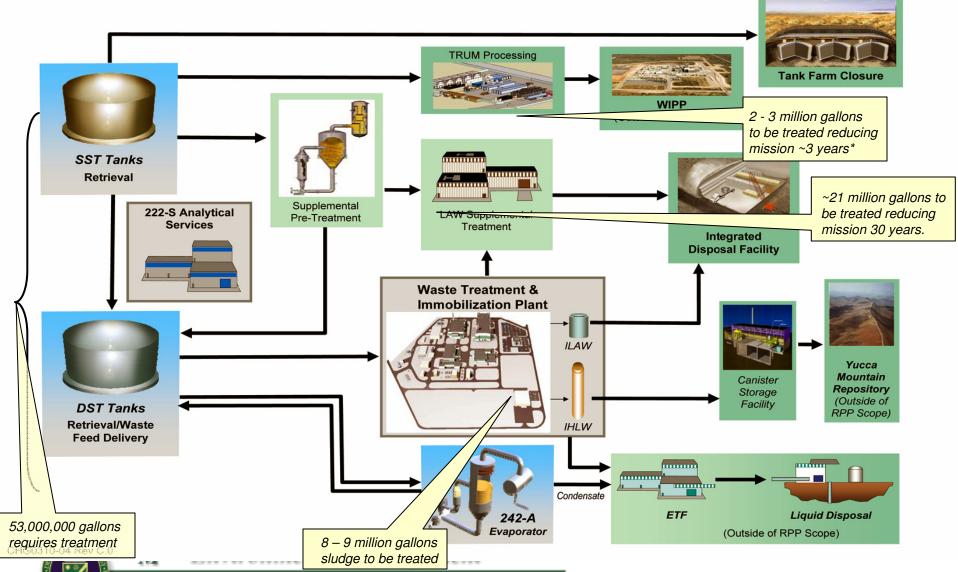




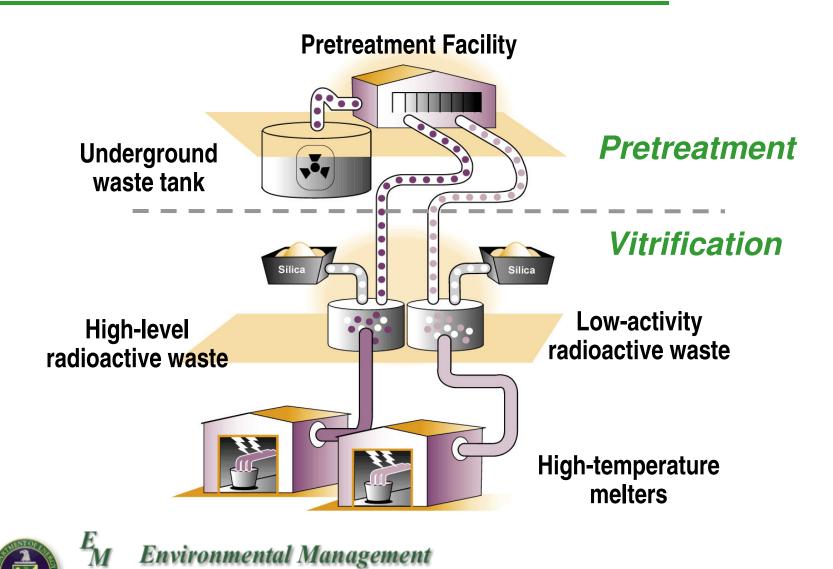




### **River Protection Project Mission**



\*A decision for disposal at the Waste solation Pilot Plant (WIPP) will not be made until (1) the waste meets the WIPP Waste Acceptance Criteria, with special emphasis now.em.doe.gov the waste determination as delineated in the WIPP recertification decision by the Environmental Protection Agency in March 2006; and (2) it meets the regulatory eligibility requirements for disposal as described in the WIPP Hazardous Waste Facility Permit.



closure

performance & cleanup &

### How is the Vitrified Waste Stored?

- High Level Waste Canisters
  - 2' x 14.5'
  - 6,600 pounds of glass
  - Temporarily stored in Hanford's Canister Storage Building until national repository built
  - − Plan to generate 12,000 − 15,000 canisters
- Low Activity Waste Containers
  - $-4' \times 7.5'$
  - 13,000 pounds of glass
  - Stored at Hanford's Central Plateau
  - Plan to generate 30,000 40,000 **Containers**





# Aerial View of the Waste Treatment Plant

\$12.2 B 2019 completion



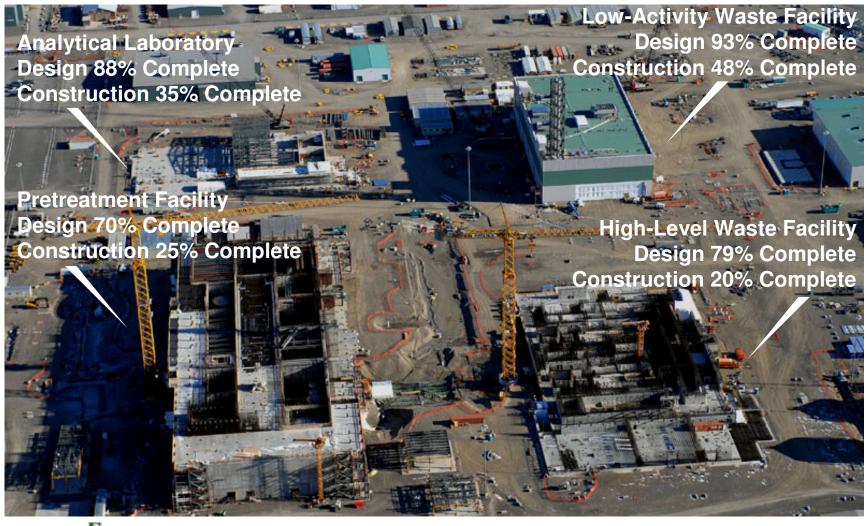


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#### WTP Percent complete to date

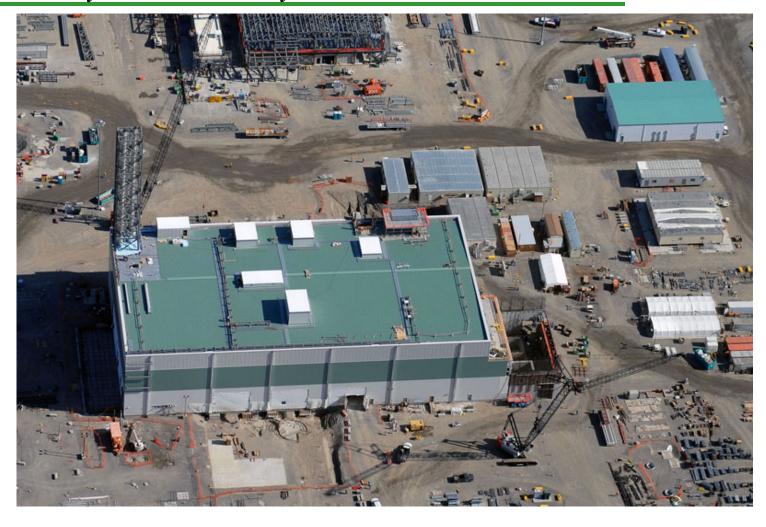




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### Low-Activity Waste Facility





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# Analytical Laboratory





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#### Balance of Facilities

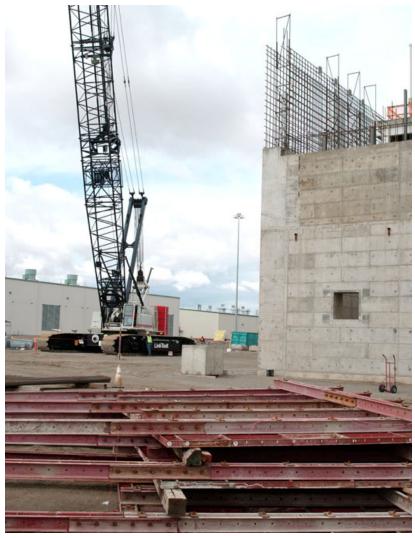




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# Laydown Yard





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# Backfilling rad and LERF line trenches





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#### Electrical vault and duct bank excavation





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#### Electrical vault and duct bank excavation





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